3D PRINTING AND DESIGN REFERENCE DOCUMENT	
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REVISION HISTORY

Revision	Details of Modification(s)	Reason for modification	Date	By
0	Draft release	Document description here	2025/12/02 17:13	jattie

West3D Voron V2.4 Self-Source Configurator

Build Size: 350mm	€131.13	
Frame: Space Grey (W/ Angle Brackets)	€13.11	
Printed Parts: No Printed Parts		
Fasteners: BDF Stainless Steel		
Motion: POWGE Motion Silver	€43.71	
Rails: Berserker Rails	- Medium Preload	€43.71
Ready to Roll Add-on:	No - I'll do that myself	
XY Endstop:	XY PCB	
Z Endstop:	Z PCB	
Probe: CNC Tap Kit	€30.60	
SSR:	Panasonic AQA211VL 15A SSR	
Motors: LDO V2.4 Motor Kit	€26.23	
Controller Board: Manta M8P (With CB2)	€52.45	
Display: BTT PiTFT 5“ Touch Display	€43.71	
Stepper Drivers: TMC2226	€8.74	
Power Supply:	LRS-200-24 (24v)	
Extruder Components: Galileo 2 (G2E)	€26.23	
Wiring Harness: V2.4 / Trident Wiring Harness		
Cable Chains: Standard Cable Chains		
Bed Heater: West3D Performance Edge to Edge	€13.11	
Aluminium Build Plate: Voron 2.4 MIC6 Build Plate		

Flex Plate: Energetic Doubled Sided Smooth/Texture (350)	€13.11	
Build Plate Magnet: Standard		
Toolhead: Stealthburner		
Toolhead PCB: Nitehawk Stealthburner	€24.48	
Hot End: Rapido PT1000 HF	€8.74	
Power Inlet / Rocker Switch: Tyco Filtered Inlet + ZF Rocker		
Fans: Premium Option (Delta Blower)	€8.74	
Side + Door Panels (Acrylic or ACM): Smoked	€4.37	
Back/Deck/Bottom Panels (ABS): Black		
Titanium Backers w/ Ti Screws: Standard		
Printed High-Temp HTN Nylon Ducts: Not Needed		
Kinematics Kit: Yes - Titanium	€52.45	

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