

3D PRINTING AND DESIGN REFERENCE DOCUMENT	
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REVISION HISTORY

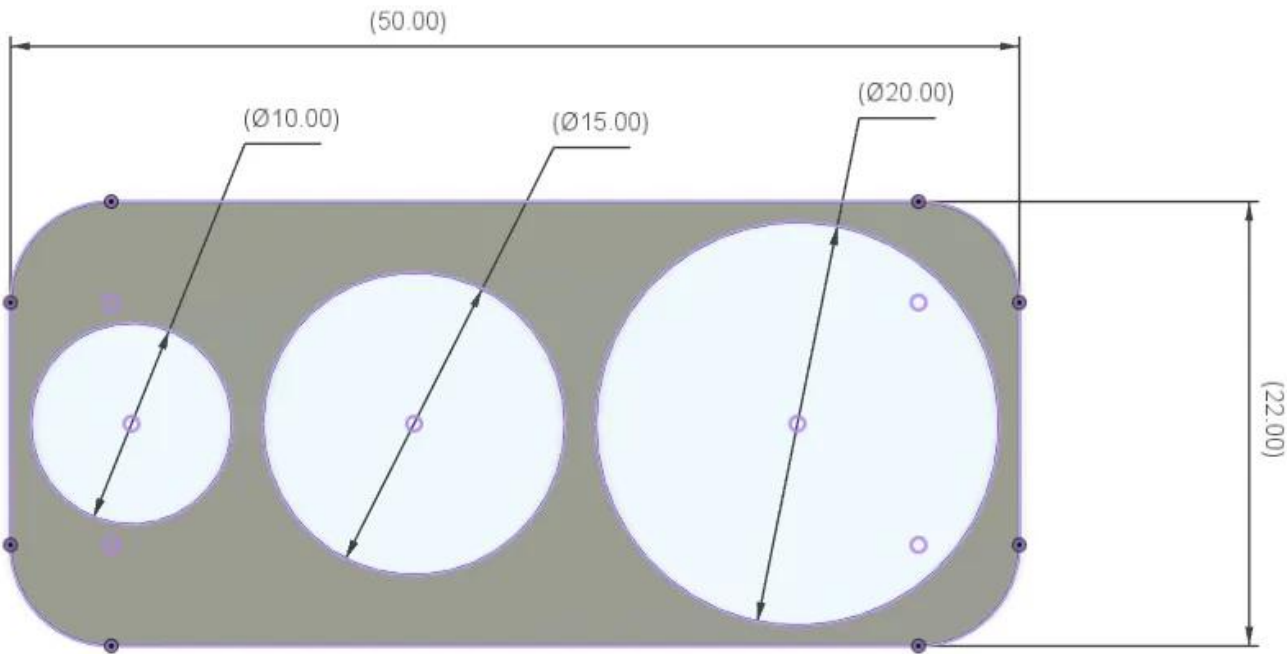
Revision	Details of Modification(s)	Reason for modification	Date	By
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# 07 - XY and Hole Compensation

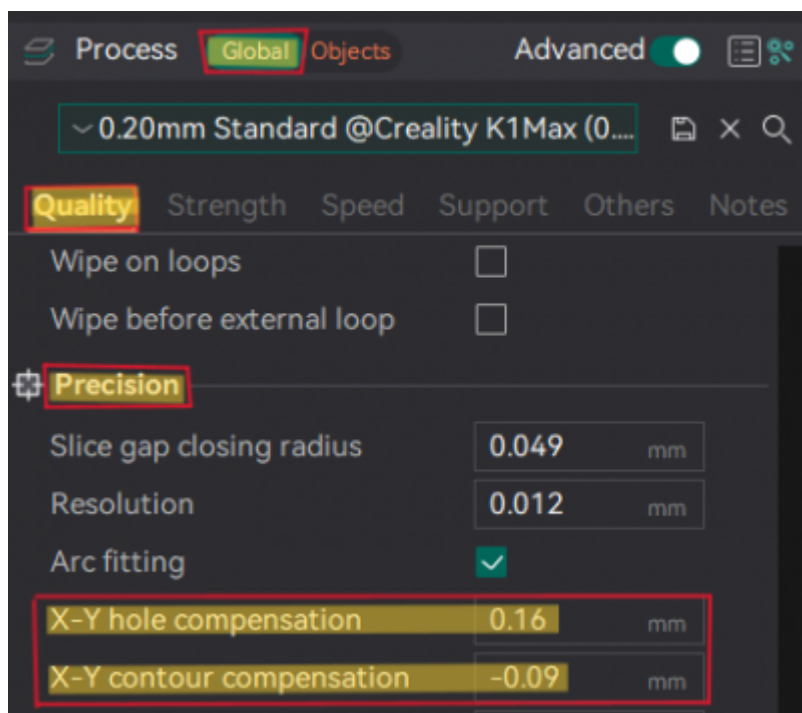
This section makes use of the model [XY & Hole Compensation Calculator](#) by [@walloper3](#)

Download the model, slice, print and measure and use the calculator to calculate the compensation parameters.

<https://www.printables.com/model/775001-xy-hole-compensation-calculator-for-orca-slicer-et/files>



Once printed enter the measured dimensions into the calculation fields below:



In Orca/Bambu Studio and Similar platforms fill in the calculated values under XY hole compensation and XY contour compensation.



Please consider thanking the author of the model by uploading your print result to the printable page.

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