3D PRINTING AND DESIGN REFERENCE DOCUMENT	
Document Title:	Document Title
Document No.:	1715849880
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REVISION HISTORY

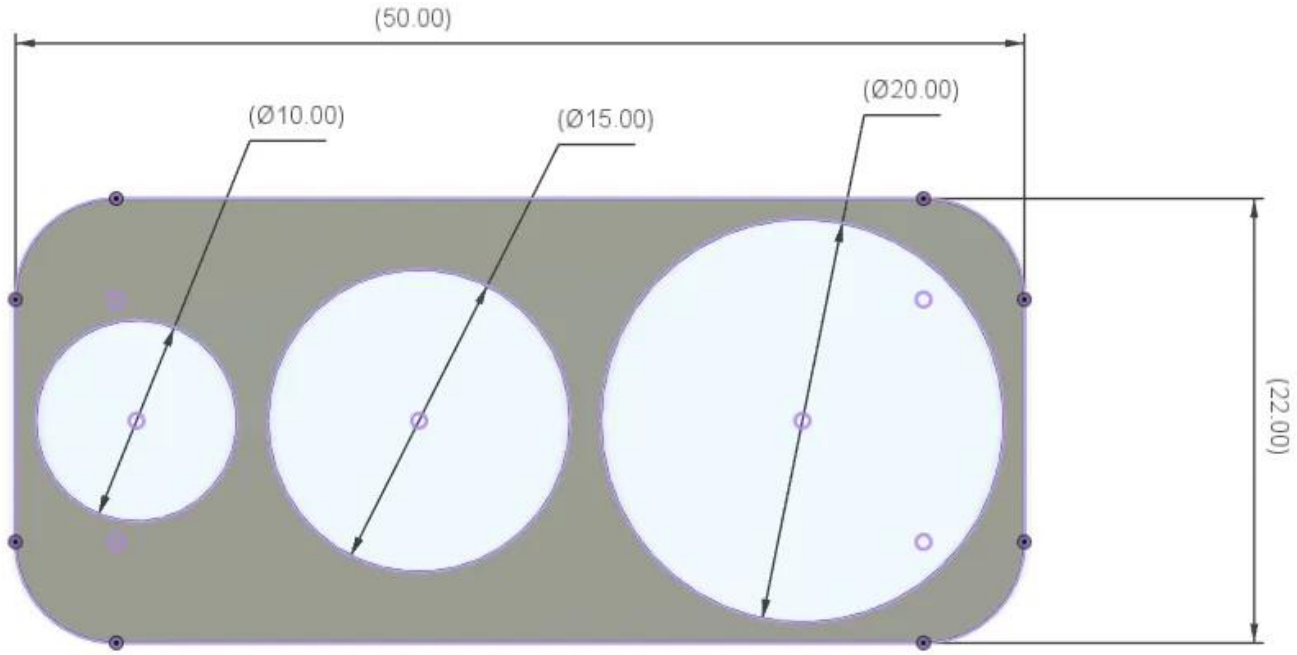
Revision	Details of Modification(s)	Reason for modification	Date	By
0	Draft release	Document description here	2024/05/16 08:58	Gerhard van der Linde

07 - XY and Hole Compensation

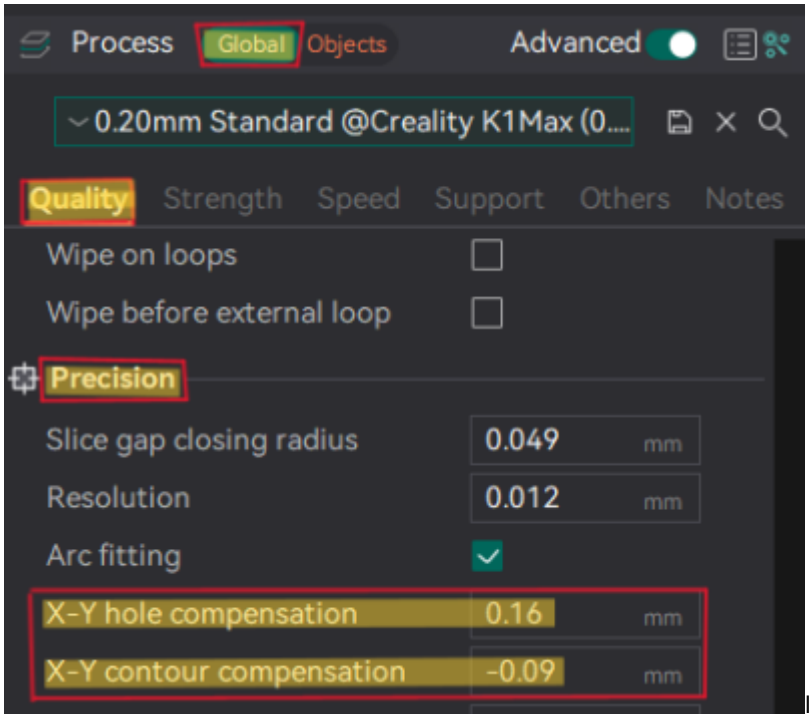
This section makes use of the model XY & Hole Compensation Calculator by @walloper3

Download the model, slice, print and measure and use the calculator to calculate the compensation parameters.

https://www.printables.com/model/775001-xy-hole-compensation-calculator-for-orca-slicer-et/files



Once printed enter the measured dimensions into the calculation fields below:



In Orca/Bambu Studio and Similar platforms fill in the calculated values under XY hole compensation and XY contour compensation.

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Permanent link:
http://3dfaq.net/02_printer_tuning/07_dimensional_accuracy?rev=1716926440

Last update: **2024/05/28 20:00**