

### 3D PRINTING AND DESIGN REFERENCE DOCUMENT

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#### REVISION HISTORY

Revision	Details of Modification(s)	Reason for modification	Date	By
0	Draft release	Document description here	2024/05/16 08:58	Gerhard van der Linde

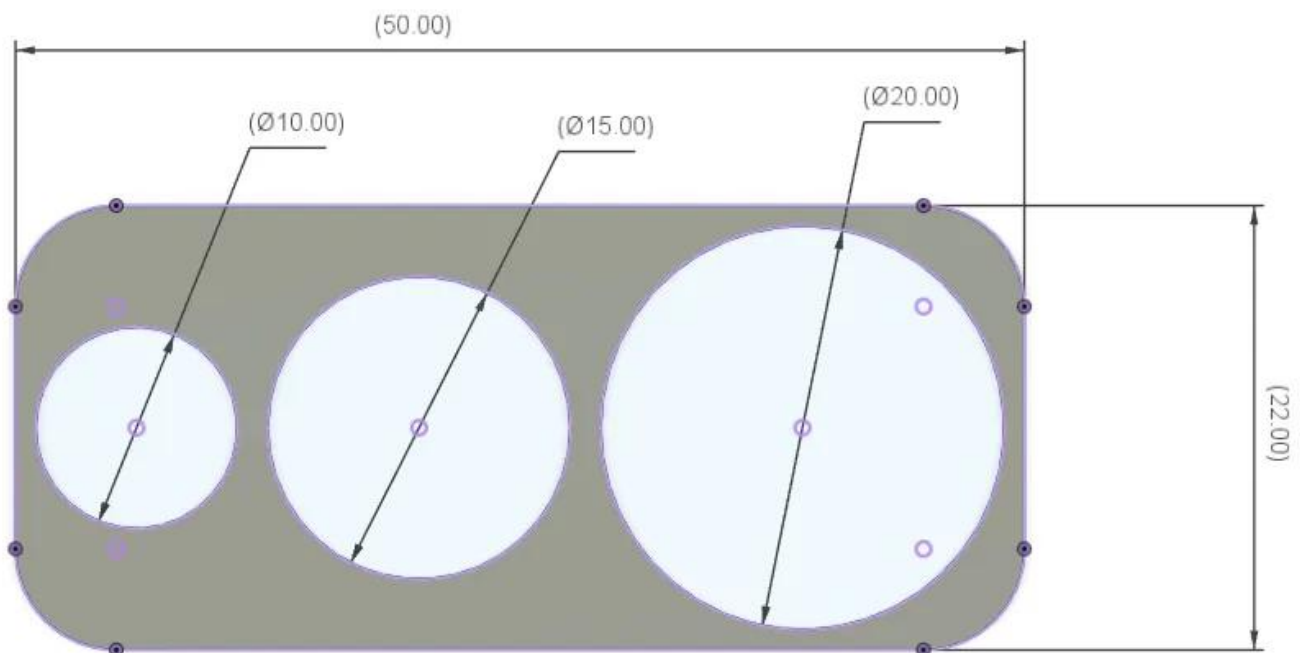
## 07 - XY and Hole Compensation

This section makes use of the model [XY & Hole Compensation Calculator](#) by @walloper3

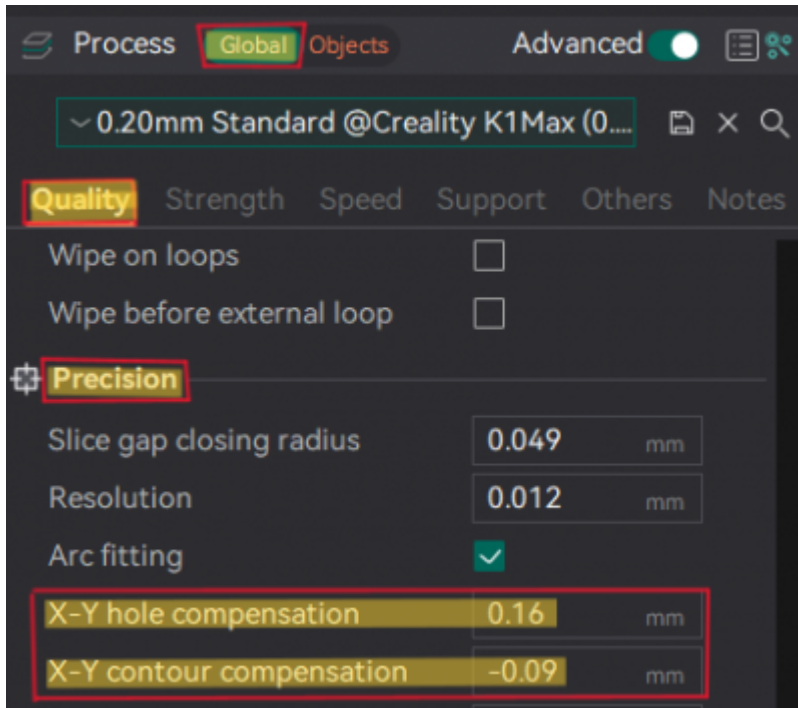
Download the model, slice, print and measure and use the calculator to calculate the compensation parameters.



<https://www.printables.com/model/775001-xy-hole-compensation-calculator-for-orca-slicer-et/files>



Once printed enter the measured dimensions into the fields below:



In Orca/Bambu Studio and Similar platforms fill in the calculated values under XY hole compensation and XY contour compensation.

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[http://3dfaq.net/02\\_printer\\_tuning/07\\_dimensional\\_accuracy?rev=1716926408](http://3dfaq.net/02_printer_tuning/07_dimensional_accuracy?rev=1716926408)

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